



# GLS Aluminium Industries Pvt. Ltd.

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<b>TITLE:</b> Product Design Policy	DOC. NO.	<b>GLS/FOIL/MR/SOP/15</b>
	REV. NO.	00
	EFFECTIVE DATE	01/08/2025
	REVIEW DATE	31/07/2026
	SUPERSEDES	NIL

## Product Design Policy for GLS Aluminium Industries Pvt. Ltd.

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### 1. Purpose

The purpose of this Product Design Policy is to outline GLS Aluminium Industries Pvt. Ltd.'s approach to integrating sustainability objectives in product design and development processes, where applicable. As a conversion unit, GLS Aluminium Industries Pvt. Ltd. primarily produces aluminum foils according to national and international standards of thickness or specific customer requirements. Therefore, traditional product design processes are not applicable to our operations. This policy acknowledges this exclusion while ensuring that any applicable sustainability objectives are addressed.

### 2. Scope

This policy applies to all facilities and operations of GLS Aluminium Industries Pvt. Ltd. that are involved in the production of aluminum foils. It specifically excludes traditional product design processes, as the company's operations are focused on converting aluminum into foils based on pre-defined standards or customer specifications.

### 3. Core Principles

**Sustainability:** We are committed to integrating sustainability objectives into our operations wherever applicable, focusing on resource efficiency, recyclability, and minimizing environmental impacts.

**Compliance:** We ensure that our products comply with all relevant national and international standards of thickness, as well as specific customer requirements.

**Transparency:** We communicate our sustainability objectives and any relevant product-related information transparently to our stakeholders.

### 4. Exclusion of Traditional Product Design



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**Conversion Unit Operations:** GLS Aluminium Industries Pvt. Ltd. operates as a conversion unit, primarily focusing on the production of aluminum foils according to predefined standards or customer specifications. As such, we do not engage in traditional product design or development processes.

**National and International Standards:** Our aluminum foils are produced in accordance with established national and international standards of thickness. These standards are set by regulatory bodies and industry associations, ensuring consistent product quality and performance.

**Customer-Specific Requirements:** In addition to adhering to industry standards, we produce foils based on specific customer requirements. These requirements are detailed in customer contracts and specifications, which guide our production processes.

## 5. Sustainability Objectives in Applicable Areas

**Resource Efficiency:** Where applicable, we strive to optimize resource use in our production processes, focusing on reducing material waste and energy consumption.

**Recyclability:** We prioritize the use of recyclable materials and aim to maximize the recovery and reuse of aluminum process scrap generated during production.

**Environmental Impact:** We continuously monitor and seek to minimize the environmental impacts associated with our production processes, including emissions, water usage, and waste management.

## 6. Documentation and Monitoring

**Systems Documentation:** Although traditional product design is not applicable, GLS Aluminium Industries Pvt. Ltd. maintains comprehensive documentation of production processes, including objectives related to resource efficiency, recyclability, and environmental impact reduction.

**Monitoring and Reporting:** We monitor our sustainability objectives and report on progress through regular internal reviews. Corrective actions are implemented as necessary to achieve continuous improvement.

## 7. Review and Continuous Improvement



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**Policy Review:** This Product Design Policy will be reviewed at least every five years or as needed based on changes in industry standards, customer requirements, or business operations. The review process will include input from senior management and relevant stakeholders.

**Continuous Improvement:** We are committed to continuously improving our processes and integrating sustainability objectives where applicable, even in areas where traditional product design is not relevant.

**Prepared By:** Rajendra Moyal, Technical Head

**Reviewed By:** Rajendra Moyal, Management Representative

**Approved By:** Rajesh Singh, C.O.O.

### Revision History:

Revision Number	Date	Description of Changes	Approved By
00	01-08-2025	Initial release of the Product Design Policy.	Rajesh Singh (C.O.O.) 

